## **NMR & Analytical Services**



S.No.	Type of Services
1	Chiral Purification/Separation
2	Prep Purification
3	Process Development- Prep Purification (by engaging YMC lab facility on rental basis - Hyderabad Lab Facility)
4	HPLC Assay/Purity with Standard
5	HPLC Purity (by general method) & as per API method (Blank + Single Injection)
6	GC Purity with standard & by general method
7	GC-MS
8	LC-MS
9	HRMS
10	Elemental analysis for CHNS
11	Trace Metal Analysis
12	Elemental Impurities by ICP-MS (Development, Validations, Verifications and Transfers)
13	Genotoxic Impurities – Identification, Development and validation
14	Impurity Identification by Spectral analysis (LC-MS, GC-MS, PSD Malvern 2000, 3000, UV, IR)
15	Leachable Study for drug products (Inhalations, Ophthalmic, Parenteral & Topical)
16	Extractable Studies
	(Glass vials, Rubber Stoppers, HDPE, LDPE & PP containers, primary & secondary packing components etc)
17	Lyophilization
18	FT-IR
19	DSC & TGA Analysis & Verification Studies
20	Loss on Drying
21	Water/Moisture content
22	Melting range
23	PXRD-Normal Scan
24	XRD- Single Crystal & (Development, Validations, Verification and Transfers)
25	PXRD-Temp. Dependent Scan
26	Specific Optical Rotation

## Note:

- 1. Samples along with request letter should reach "YMC INDIA PRIVATE LIMITED, 3rd Floor, Lab no 29, TBI (New Premises), School of Life Sciences, University of Hyderabad, Hyderabad, Telangana, 500046".
- 2. Results will be sent in .pdf format. Raw data shall be available on request. All results will be communicated through e-mail unless otherwise requested.
- 3. For further details, contact labprojects@ymcindia.com or sales@ymcindia.com.
- 4. Additional discount will be provided on rate contract with YMC India Pvt Ltd (in fixed month term of 6-12 months).
- 5. Payment-100% Advance.
- 6. All Services charges are exclusive of GST.